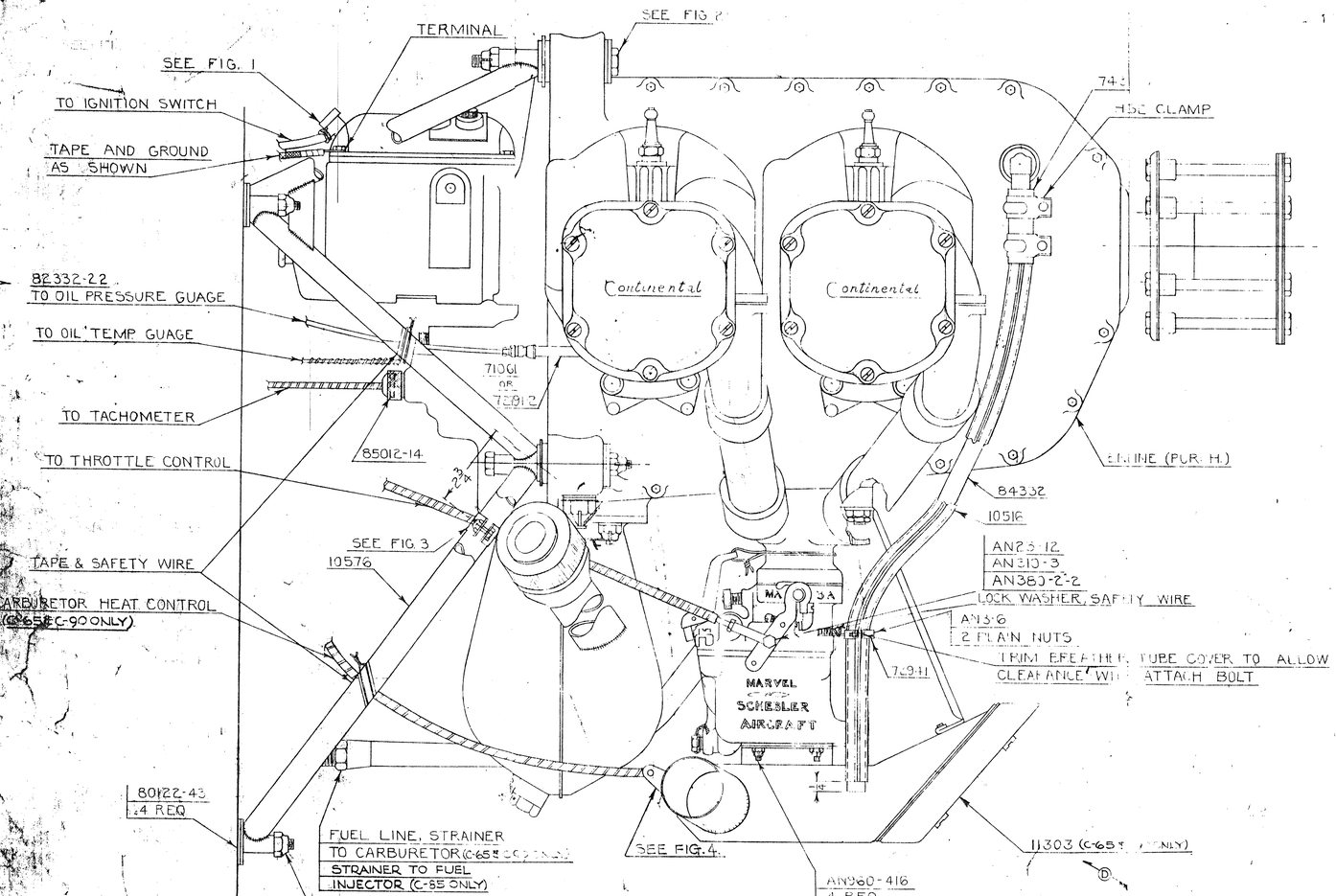

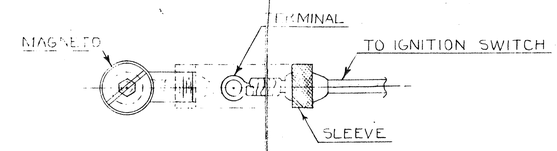

FIG. 1
INST. OF IGNITION WIRE AT MAGNETO
FULL SIZE

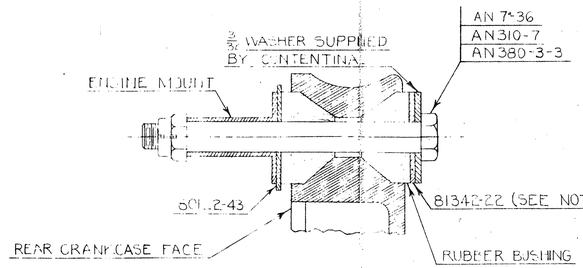

FIG. 2
ENGINE TO MOUNT ATT.
FULL SIZE

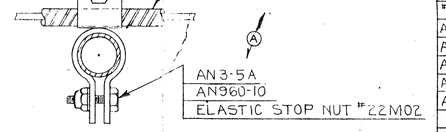

FIG. 3
THROTTLE CONTROL CLAMP INST.
FULL SIZE

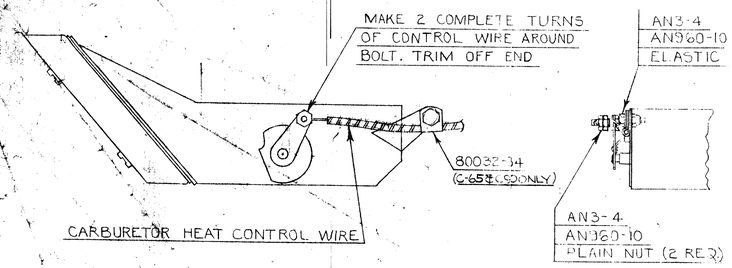

FIG. 4
CARBURETOR HEAT CONTROL
ATTACHMENT (DETAIL)
(C-65 & C-90 ONLY)

NOTES:
1. WASHER TO BE USED WHEN NEEDED TO PREVENT STEEL WASHER CONTACTING MOTOR BOSS.

DEC 29 1975

PART NO.	No. REQ.	SIZE	DESCRIPTION MATERIAL
	1		CONT. C-85-8FJ ENGINE (C-85 ONLY)
11303	1		BOX ASSEMBLY (C-65 & C-90 ONLY)
80032-34	1		CLAMP (C-65 & C-90 ONLY)
	4		ELASTIC STOP NUT "42E064
	1	3/4 x 72	FRICTION TAPE
	1	.032 x 78	BRASS SAFETY WIRE
	1		CONT A-65-8F ENGINE (C-65 ONLY)
	1		LOCK WASHER SHAKE PROOF TYPE "K" PART NO.
	2		1 IN. HOSE CLAMP
	3		ELASTIC STOP NUT "22M02
"10-32	4		"1010 STL.CD. PLATED HEX. NUT
AN960-416	4		WASHER
AN960-10	4		
AN380-3-3	4		COTTER PIN
AN380-2-2	1		
AN310-7	4		NUT
AN310-3	1		
AN23-12	1		BOLT
AN7-36	4		
AN3-6	1		
AN3-5A	1		
AN3-4	3		
85012-14	1		WASHER
84332	1		BREATHER TUBE
82332-22	1		TUBE ASSY.
81342-22	4		WASHER
80122-43	8		WASHER
74311	1		CONNECTOR HOSE
72941	1		CLAMP ASSY.
72791-2 OR 71061	1		HOSE ASSY.
70801	1		CLAMP ASSY.
10576	1		ENGINE MOUNT ASSY.
10516	1		COVER ASSY.

SCALE 6 IN. = 1 FT. & NOTED | TOTAL WT. LBS.
FINISH—PIPER SPECIFICATION #10
MANUFACTURING PRACTICES—PIPER SPECIFICATION #1

#10804

ENGINE INSTALLATION

10804